# NOF CORPORATION Oleo & Speciality Chemicals Div.

Compliant with JSQI

## SOLUBULE™ GS-01

#### 1 SOLUBULE™ GS-01

**Chemical Structure** 

 $CH_3(CH_2)_{11}$ - $CHCH_2O$ - $(C_3H_6O)_{13}(C_2H_4O)_{24}$ - $(CH_2)_9CH_3$ 

Concept

The Novel Solubilizer for various cold process application

**Description** 

Slightly yellowish Clear liquid

INCI

PPG-13-DECYLTETRADECETH-24

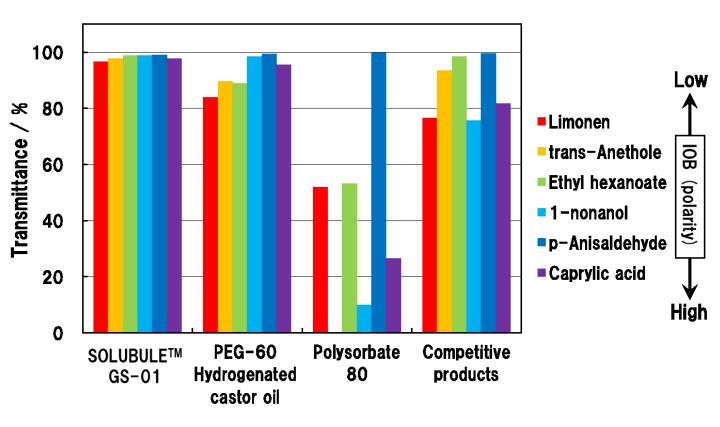
**Chinese INCI** 

PPG-13-癸基十四醇聚醚-24

#### 2 Characteristics

- 1 It is very easy to handle because of liquid state at room temperature.
- ② SOLUBULE™ has higher solubilization ability against various types of oils than conventional solubilizer.
- ③ Wettability of the skin and hair can be improved, SOLUBULE™ can be applied to water-type make-up remover or hair-styling product.
- SOLUBULE<sup>TM</sup> has no sticky feeling even when dosage is high.

### Solubilization ability against various types of oils

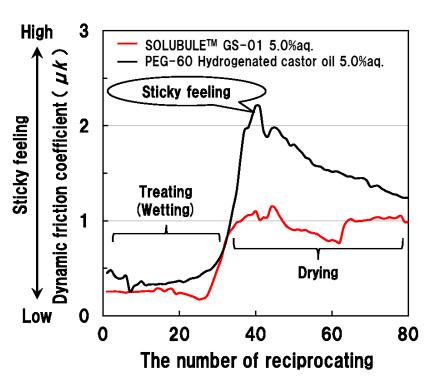


<Sample> Oil 0.5%, Solubilizer 2.0%, Water 97.5%

3

<Measurement> UV-Visible Spectrophotometer V-650 (JASCO Corporation) Wavelength :600nm

## 4 Measurement of sticky feeling on skin



<Sample>

SOLUBULE™ GS-01: 5.0%aq.

PEG-60 Hydrogenated castor oil: 5.0%aq.

<Measuring instrument>

Static Friction Tester: Tribomaster TL201Ts

(Trinity-lab. INC.))

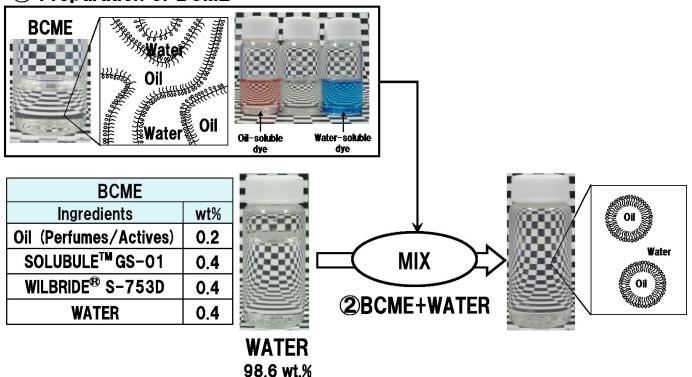


Trinity-lab, INC, HP

<Measure condition>

Sample: 25 µL Weight: 50g
Length: 30mm Speed: 30mm/sec
The number of reciprocating: 80





## 6 Broad spectrum of solubilization

|   | Ingredients      | Function       | wt%  |
|---|------------------|----------------|------|
|   | Oil components   | Perfume/Active | 0.2  |
| A | SOLUBULE™ GS-01  | Surfactant     | 0.4  |
|   | WILBRIDE® S-753D | BCME Inducer   | 0.4  |
|   | WATER            | -              | 0.4  |
| В | WATER            | -              | 98.6 |

A: d-Limonene

**B**: Tocopherol

C: Citrus

D: Camellia

E: Lemon

F: Lavender

G: Bergamot

H: Rose

I : Floral

J: Salt taste



#### Solubilization for water-ethanol formulation

| Droduct nome   | INICI                      | wt.% |                                       |      |
|--|----------------------------|------|---------------------------------------|------|
| Product name   | INCI                       | Α    | В                                     | С    |
| -  | FRAGRANCE*1                | 1.0  | 1.0                                   | 1.0  |
| SOLUBULE™ GS-01  | PPG-13-DECYLTETRADECETH-24 | 1.0  | _                                     | 0.8  |
| UNILUBE® 20MT-2000B  | PPG-20-DECYLTETRADECETH-10 | -    | 1.0                                   | 0.2  |
| -  | ETHANOL                    | 20.0 | 20.0                                  | 20.0 |
| -  | WATER                      | 78.0 | 78.0                                  | 78.0 |
| *1 Confirmed with ten different types of fragrance (floral and citrus)  *2: Decision of Solubilization  Good: Transmittance Over 90%  NG: Transmittance Under 90%  V-650 (JASCO Corporation) Wavelength :600nm |                            |      | S S S S S S S S S S S S S S S S S S S | GOOD |

### 8 Application

#### Squalane high content Nano-Lotion

|   | Product name        | INCI                                      | wt%  |
|---|---------------------|---|------|
| Α | -                   | SQUALANE                                  | 3.0  |
|   | WILBRIDE® S-753D    | PEG/PPG/POLYBUTYLENE GLYCOL-8/5/3         | 3.0  |
|   | NOFABLE® AO-85S     | OLEYL ALCHOL                              |      |
|   | SOLUBULE™ GS-01     | DLUBULE™ GS-01 PPG-13-DECYLTETRADECETH-24 |      |
|   | UNILUBE® 20MT-2000B | PPG-20-DECYLTETRADECETH-10                | 1.0  |
|   | RG•CO•P™            | GLYCERIN                                  | 5.0  |
|   | -                   | WATER                                     | 3.0  |
| В | -                   | WATER                                     | 82.1 |
|   |                     | Total                                     | 100  |

#### [Procedure]

Weigh ingredients for phase A and mix uniformly at R.T.. Add phase A into phase B at R.T.

#### **Disclaimers**

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